

**COMPOSITE LAMINATED PRINT AND FRAME
AND METHOD OF FABRICATION**

TECHNICAL FIELD

[0001] The present invention relates to a composite laminated print and frame and a method of fabrication and wherein a canvas sheet is secured to the frame under an image sheet which is bonded to and under a clear plastic film sheet which is secured to the frame whereby the image appears to have been painted or printed directly on the canvas sheet.

BACKGROUND ART

[0002] It is known to print an image directly on canvas material and to then coat the image with a preservative coating and to secure the canvas about a frame so as to give the appearance that the printed image is an image which has been painted directly on canvas material. It is also known to print images on materials which resembles canvas or which has an embossment therein resembling canvas so as to give the appearance that the image is printed or painted directly on canvas material. Such printing processes, such as ink jet printers, or roller plate printers, are very costly and result in images, when printed on canvas, losing some of its clarity. Also, the printing process is very expensive. Accordingly, the price of the finished product is very high and requires large productions to justify the printing cost.

SUMMARY OF INVENTION

[0003] It is a feature of the present invention to provide a composite laminated print secured to a frame and a method of construction which overcomes the disadvantages of the prior art and which is substantially different than the prior art products and methods.

[0004] According to a broad aspect of the present invention there is provided a composite laminated print and frame and wherein the frame is a circumferential hollow frame member having a flat outer contour surface. A canvas sheet is disposed taunt over the frame and secured about the flat outer contour surface. A printed image sheet is bonded on a clear plastic film sheet with an image of the image sheet facing the clear plastic film sheet. The plastic film sheet has a marginal extension portion all about the image sheet. The marginal extension portion extends over a circumferential outer side wall of the frame member and is held taunt by fastening means to secure same to the frame member whereby the image sheet, adhered to the plastic film sheet, is held taunt over the canvas sheet with the image facing outwardly. The canvas sheet is visible and touchable from the rear of the hollow frame member.

[0005] According to a still further broad aspect of the present invention there is provided a method of constructing a composite laminated print and frame comprising the steps of providing a circumferential hollow frame member having a flat outer contour surface. A canvas sheet is disposed taunt over the frame. The canvas sheet is secured to the flat outer contour surface. A printed image sheet is laminated onto a clear plastic film sheet with an image of the image sheet facing the clear plastic film sheet. The plastic film sheet has a marginal extension portion all about the image sheet. The clear plastic film sheet is disposed over the frame member with the printed image sheet aligned with the flat outer contour surface and the image facing outwardly. The marginal extension portion is disposed over a circumferential outer side wall of the frame member and is pulled taunt thereover and an end portion of the marginal extension portion is secured to a rear face of the frame member.

BRIEF DESCRIPTION OF DRAWINGS

[0006] A preferred embodiment of the present invention will now be described with reference to the accompanying drawings in which:

[0007] Figure 1 is a perspective view of the composite laminated print on frame constructed in accordance with the present invention;

[0008] Figure 2 is an exploded view showing the canvas sheet being secured to the circumferential hollow frame member, herein a rectangular frame member;

[0009] Figure 3 is an exploded cross-section view showing the image sheet being laminated to a clear plastic film sheet and sandwiched between a clear plastic film sheet and a backing sheet having an adhesive release coating;

[00010] Figure 4 is a simplified schematic view showing the assembled sheets of Figure 3 being fed through a laminating machine herein schematically illustrated whereby to bond the image sheet onto the plastic film sheet;

[00011] Figure 5 is an exploded view showing the plastic film sheet having the image bonded thereon being aligned for securement onto the canvas sheet secured to the hollow frame member;

[00012] Figure 6 is a fragmented enlarged view showing the plastic film sheet secured over the side walls of the hollow frame member with a concealed pleat formed in the corners of the frame member, and

[00013] Figure 7 is an enlarged cross-section and fragmented view showing the assembly of the component parts forming the composite laminated print on frame of the present invention

DESCRIPTION OF PREFERRED EMBODIMENTS

[00014] Referring now to the drawings and more particularly to Figure 1 there is shown generally at 10 the composite laminated print on a hollow frame of the present invention. It comprises an image sheet 11 having an image

12 printed thereon and secured to a frame as will be described later. The image sheet is bonded behind a clear plastic film sheet 13 which may have a textured pattern 14 embossed therein. The plastic film sheet extends over side walls 15 of the frame as will be described later and is secured therebehind. The marginal extension portions 16 of the clear plastic film sheet 13, extending over the side walls 15 are painted whereby to delineate the side walls of the finished product from the image sheet 11.

[00015] Referring now to the remaining Figures the construction and method of assembly of the composite laminated print on frame 10 will now be described. As shown in Figure 2 the circumferential frame is herein shown as being a rectangular hollow frame member 17 but other shapes are conceivable. The rectangular frame member is constructed from wooden pieces or could conceivably be molded of plastic material and as hereinshown the frame elements 18 are of rectangular or square cross-section. A canvas sheet 19 is disposed and secured taut over the flat outer surface 20 of the frame element 18 by the use of staple fasteners 21. It is also conceivable that it could be secured by glue or other type fasteners. Accordingly, there is then provided, as shown in Figure 5, a rectangular hollow frame member 17 having a canvas sheet 19 secured thereover and flush with the outer edges 20' of the flat outer surface 20 of the frame.

[00016] With reference now to Figure 3 there is shown the image sheet 11 disposed at a predetermined position with respect to the clear plastic film sheet 13 and on an uncured adhesive coating 21 provided on a rear surface of the clear plastic film sheet 13. A backing sheet 22 having an adhesive release coating 23 holds the image sheet 11 in facial position on the uncured adhesive coating with the adhesive releasing coating of the backing sheet being held onto the tacky uncured adhesive coating 21 of the clear plastic sheet 11. Accordingly, the image sheet 11 is

sandwiched and captive between the clear plastic film sheet 13 and the backing sheet 22, to form an assembly as designated by reference numeral 24 in Figure 4.

[00017] This assembly 24 is then fed into a laminating machine, herein schematically illustrated in Figure 4, and wherein the assembly 24 passes through pressing rollers 25 and 26 with roller 25 being heated whereby to fuse or bond the image surface of the image sheet 11 to the clear plastic sheet by the adhesive coating 21. Heating roll 25 has a temperature control device 27 whereby to adjust the temperature of the roll 25 dependent on the parameters of the assembled sheets 24.

[00018] Reverting back to Figure 3 it can be seen that the clear plastic film sheet is larger than the image sheet 11 whereby a marginal extension portion 16 is provided all about the image sheet 11. The marginal extension portion is of a width which is greater than the side wall 15 of the frame member 17 for reasons as will be described later. However, it is conceivable that if the frame member and print was to be mounted into a decorative contour frame that the marginal extension portion 16 may not be greater than the side walls 15 of the rectangular frame member as it would not be visible.

[00019] After the image sheet is laminated on the clear plastic film sheet and before assembly onto the frame member 17, it is necessary to remove the backing sheet 22. Because the backing sheet is provided with an adhesive release coating 23, such as silicone coating, it is released from the tacky surface of the adhesive coating 21 all about the image sheet 11. The back of the image sheet 11 is paper as the image is usually printed on a paper sheet. With the backing sheet 22 having been removed the clear plastic film sheet 13 is secured to the frame 17 having the canvas 19 secured thereon, as illustrated in Figure 5. The image sheet 11 is aligned with the canvas sheet 19 and the marginal extension portion 16 is folded over the side walls

15 of the frame. A folded concealed pleat 30 is formed at corners 31 of the rectangular frame 17 with the marginal extension portions 16 held taut over the side wall 15 of the rectangular frame and secured to a flat rear wall 32 of the frame elements 18 by fasteners such as staple fasteners 33. A paint coating 34 is then applied to the marginal extension portion 16 disposed over the side walls 15 of the frame member 17. It is pointed out that if the image 12 of the image sheet exceeds the outer edges of the canvas portion 19, this paint coating 34 would cover the exceeding image portion and provide a substantially straight delineation of the image all about the frame.

[00020] As shown in Figure 7 the composite laminated print on frame of the present invention provides for an image printed on a paper sheet to be visible through a clear plastic coating film, which preferably, but not exclusively, is provided with an embossed textured pattern and preferably resembling a canvas pattern. A clear gel can also be applied on the outer surface of the clear plastic film sheet by the use of a brush, whereby brush strokes would be visible and appear to be in the image. This gives the impression that the textured pattern is in the image. The real canvas material 19 is visible and accessible from the back of the frame. Also, for esthetic reasons an adhesive decorative tape 35 may be adhesively secured over the staple fasteners 33 and at least a section of the end portion 36 of the marginal extension portion of the clear plastic film sheet. Therefore, the laminated print on the frame appears to be a genuine printed or painted image disposed directly on canvas which is visible and touchable from the rear of the hollow frame.

[00021] Briefly summarizing the method of constructing the composite laminated print and frame 10 of the present invention, it comprises providing a circumferential hollow frame member having a flat outer contour surface. A canvas sheet is disposed taut over the frame. The canvas sheet is

secured to the flat outer contour surface of the frame by fastening means. A printed image sheet is laminated onto a clear plastic film sheet with an image of the image sheet facing the clear plastic film sheet. The plastic film sheet has a marginal extension portion all about the image sheet. The clear plastic film sheet is disposed over the frame member 17 with the printed image 12 aligned with the flat outer contour surface and the image facing outwardly. The marginal extension portion is disposed over a circumferential outer side wall 15 of the frame member 17 and is pulled taut thereover. An end portion of the marginal extension portion is secured to a rear face of the frame member.

[00022] Before the step of laminating, the printed image sheet 11 is disposed at a predetermined location on an uncured adhesive backing of the clear plastic film sheet with the image 12 of the image sheet facing the adhesive. A backing sheet with an adhesive release coating is disposed over the uncured adhesive backing of the clear plastic film sheet and the disassembly of sheets is fed through a heat laminating machine to bond the image sheet to the adhesive backing of the clear plastic film sheet.

[00023] Before assembling the clear plastic film sheet with the image bonded thereon it is necessary to remove the backing sheet from the clear plastic film sheet.

[00024] It is within the ambit of the present invention to cover any obvious modifications of the embodiments described herein, provided such modifications fall within the scope of the appended claims.